



Dart Aerospace Ltd.
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D3255-041
Job Sheet 202618



Part No: D3255-041

Job Qty: 2 pcs

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/13/19

Type: Stock

Description:

Note: DWG REV B IPP Rev:C Removed Manufacturing of D3255-1/-2/-3 06-08-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	12/13/19		0.00	6.25	Large Fab - 1		MV Dec 12/19
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 10	2 pcs	12/13/19		0.00	0.00	QC 10 - 10		A
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
120	QC 5	2 pcs	12/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		

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Container No: S242030



Part No: D3255-041

Job No: 202618

Material No/Batch: S242030

Location:

Operator:

				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	Q
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130 Powdercoat - 3 Grey Sand - B4B	2 pcs	12/13/19	0.00 0.16	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
140 QC 3	2 pcs	12/13/19	0.00 0.00	QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	DAS
				QC 3 - 59	58 DEC 19 2019
				QC 3 - 68	9-89
150 Small Fab - 2 - B4B	2 pcs	12/13/19	0.00 2.22	QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
160 QC 5	2 pcs	12/13/19	0.00 0.00	Small Fab - 4 - B4B	DEC 23 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	DAS
				QC 5 - 58	81
				QC 5 - 68	9-89
				QC 5 - 9	DEC 24 2019

			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
170 Packaging 3-1 - Stock - B4B	2 pcs	12/13/19	0.00 0.00 Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
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DAS
 74
 9-89 DEC 24 2019

		Packaging 3 - 35 - B4B		
		Packaging 3 - 36 - B4B		
180 QC 21 - SA	2 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 53
Part Op 100 - 1-Weld as per Dwg D3255 ***purge weld*** A/R SS ROD Batch: <u>M138974</u> 2-Grind Welds Flush Descriptions: 110 - (QC10- Inspect visual per QSI004- ground welds) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Small Fab) 1-Bond D3255-5 gasaket to d3255-041 using Dow corning adhesive as per Dwg D3255 A/R 736 DOW CORNING ADHESIVE Batch: _____ 160 - (QC5- Inspect part completeness to step on W/O) 170 - (Identify as per dwg & Stock Location: _____) 180 - QC21- Final Inspection - Work Order Release)				

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3255-1	Panel	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5238092
D3255-3	Cap	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5238088
D3255-5	Gasket <u>GA117</u>	2 pcs (1 ea)	150-Small Fab - 2 - B4B	5238046

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3255-1	2	6	0
	D3255-3	2	7	0
	D3255-5	2	8	0

Part Specifications	
Specifications could not be found.	

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